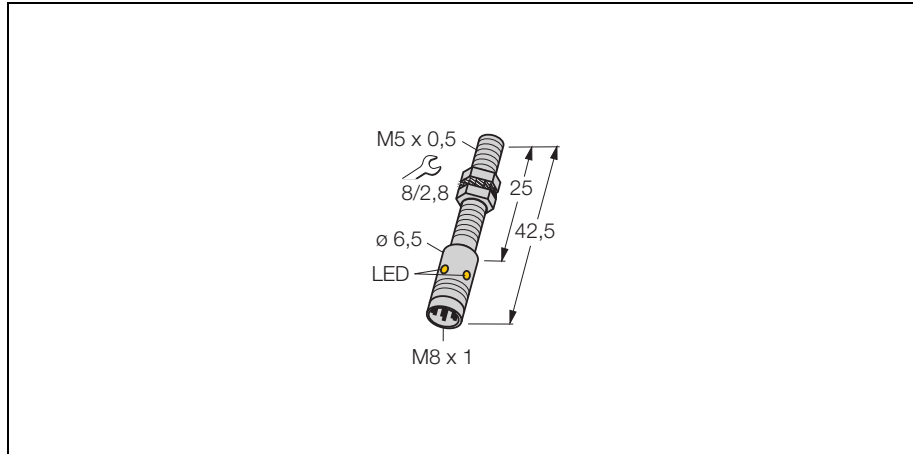
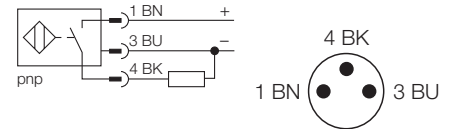


**Inductive sensor**  
**Bi1-EG05-AP6X-V1331**



- threaded barrel, M5 x 0,5
- stainless steel, 1.4301
- 3-wire DC, 10...30 VDC
- normally open, pnp output
- connector, M8 x 1

**Wiring diagram**



<b>Type</b>	Bi1-EG05-AP6X-V1331
Ident-No.	4608640
<b>Rated operating distance Sn</b>	1 mm
Mounting condition	flush
Assured sensing range	(0,81 x Sn) mm
Correction factors	St37 = 1, V2A ~ 0.7, Ms ~ 0.4, Al ~ 0.3
Repeatability	2 %
Temperature drift	± 10 %
Hysteresis	3... 15 %
Ambient temperature	-25...+ 70 °C
<b>Operating voltage</b>	10... 30VDC
Residual ripple	10 % U <sub>SS</sub>
DC rated operational current	100 mA
No-load current I <sub>0</sub>	15 mA
Residual current	0.1 mA
Rated insulation voltage	0.5 kV
Short-circuit protection	yes / cyclic
Voltage drop at I <sub>e</sub>	1.8V
Wire breakage / Reverse polarity protection	yes / complete
Output function	3-wire, normally open, pnp
Switching frequency	3 kHz
<b>Housing</b>	threaded barrel, M5 x 0.5
Dimensions	42.5 mm
Housing material	metal, AISI 316L
Material active face	plastic, plastic, PA12-GF20
Tightening torque of housing nut	5 Nm
Connection	connectors, M8 x 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30g (11 ms)
Degree of protection	IP67
<b>Display switch state</b>	LED yellow

**Functional principle**

Inductive sensors are designed for wear-free and non-contact detection of metal objects. For this purpose they use a high-frequency electro-magnetic AC field that interacts with the target. Concerning inductive sensors, this field is generated by an LC resonant circuit with a ferrite core coil.

**Inductive sensor**  
**Bi1-EG05-AP6X-V1331**

Mounting instructions	minimum distances
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1,5 x B
Distance G	6 x Sn

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**Diameter of the active area B**       $\varnothing$  5 mm

